

Work Order ID 158858

Monday, April 03, 2017 9:04:33 AM

158858

Page 1

Item ID: D4046-3 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Mesh Fwd End
 Start Date: 4/3/2017 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 4/4/2017 Req'd Qty: 1.00 *1* Customer:
 Reference: SCHEDULED

Approvals: Process Plan: DAS 21 Date: APR 03 2017 Tooling: _____ Date: _____ Run Start *NR1*
 QC: 9-89 Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4046	A								
100	FLOW WATER JET	0.00							
100									
Waterjet	Memo	0.30							
FLOW CNC Waterjet	1-Cut as per Dwg D4046 Dwg Rev: <u>A</u> Prog Rev: <u>A</u> 2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
38
9-89
APR 04 2017

Work Order ID 158858

Monday, April 03, 2017 9:04:33 AM

158858

Page 2

Item ID: D4046-3 Accept ***N900040100*** Setup Start ***NS1***
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Start Date: 4/3/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 4/4/2017 Req'd Qty: 1.00 ***1*** Customer:
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>WA006</u>	0.00				<u>1</u>			
130									
Packaging	Memo	0.00							
Packaging	LOCATION: WA006								DAS 38 APR 04 2017
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									17/4/6 JH

DAS
21
9-89

APR 04 2017

Picklist Print

Monday, April 03, 2017 9:04:37 AM

Page 1

Work Order ID: 158858

158858

Parent Item: D4046-3

D4046-3

Parent Item Name: Mesh Fwd End

Start Date: 4/3/2017

Required Date: 4/4/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: new issue DD 10/01/06 verified by:EC IPP Rev:B as per
dwg revA DD 10.02.18 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased				100	sf	79.5000	3.5414	3.727789			

M304FX0 75-16F

Expanded Metal Flat SS

04/17/04

Location

Loc Qty

Loc Code

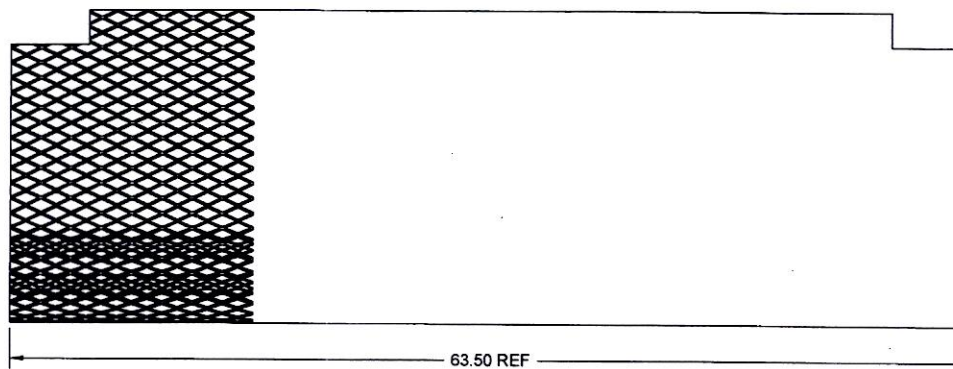
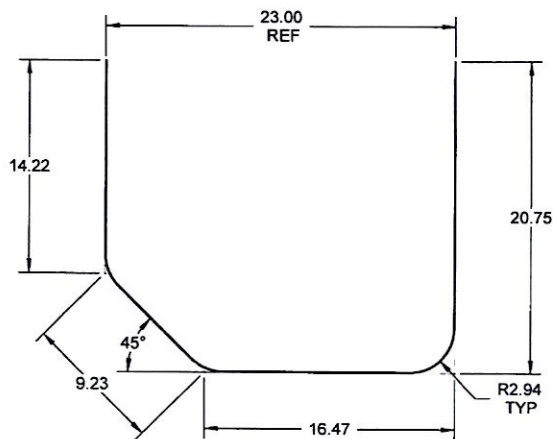
WA004

79.5

M136991

79.5

4



D4046-1 MESH BASKET BASE
 (MAKE FROM D4046-1F FLAT PATTERN)
 (MESH SHOWN LOCALLY FOR CLARITY)

NOTES:

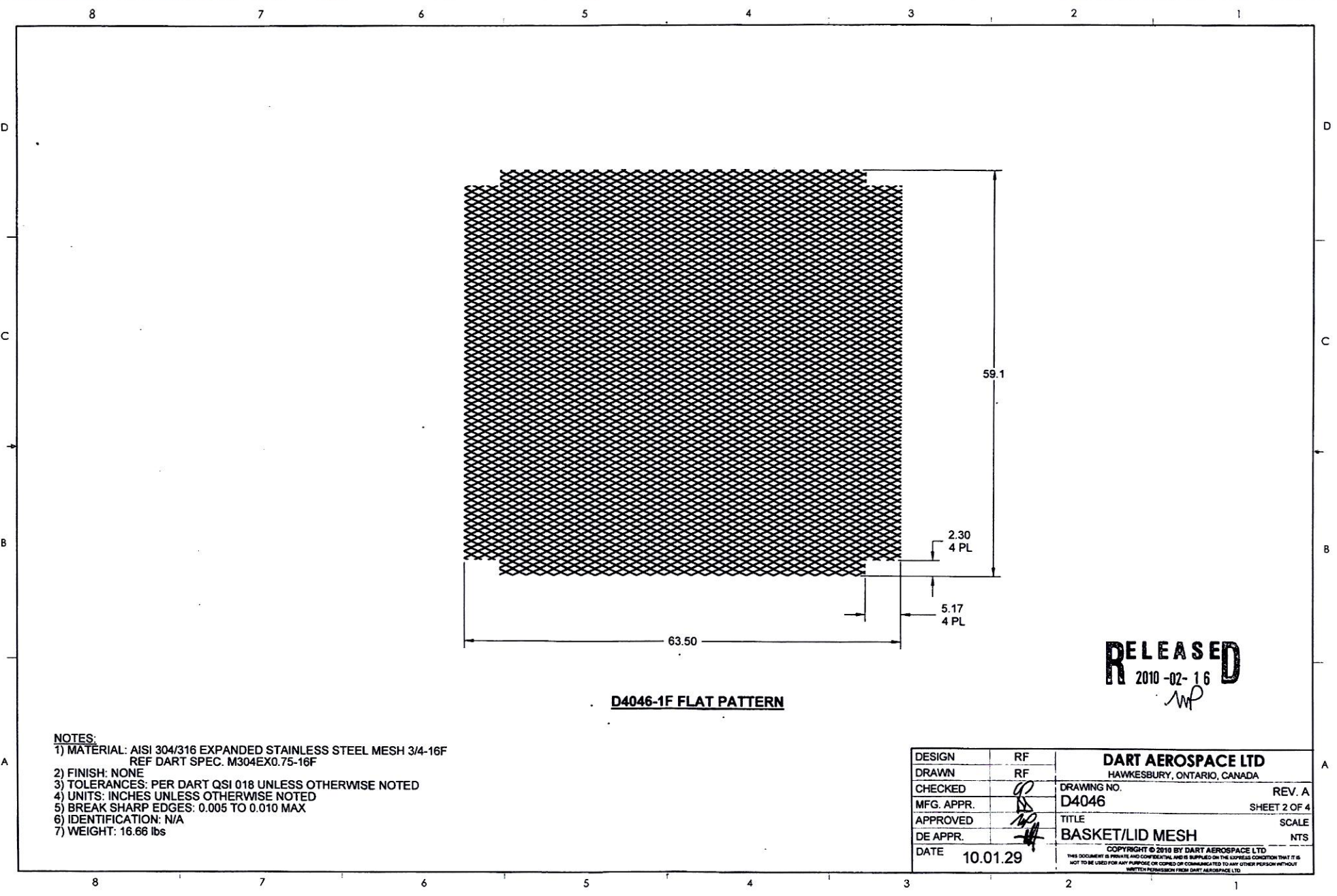
- 1) MATERIAL: MAKE FROM D4046-1F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 16.66 lbs

SHOP COPY
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER
NO. 158858

RELEASED
 2010-02-16

A	NEW ISSUE	RF	10.01.29
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	RF		
CHECKED	RF		
MFG. APPR.	RF		
APPROVED	RF		
DE APPR.	RF		
DATE	10.01.29		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. A	
DRAWING NO. D4046		SHEET 1 OF 4	
TITLE BASKET/LID MESH		SCALE NTS	
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D4046-1F FLAT PATTERN

RELEASED
2010-02-16
MP

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 16.66 lbs

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>GP</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>DS</i>	D4046	SHEET 2 OF 4
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	BASKET/LID MESH	NTS
DATE	10.01.29	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

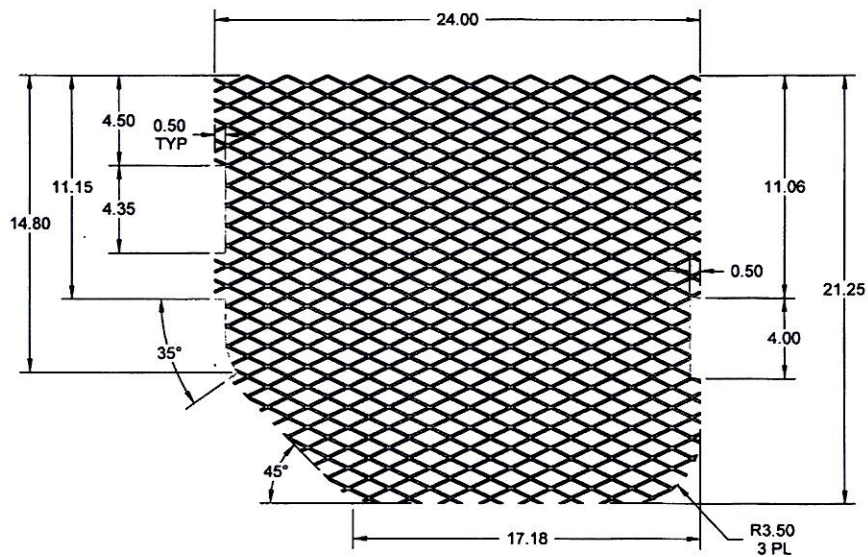
8 7 6 5 4 3 2 1

D

C

B

A



D4046-3 MESH FWD END

NOTES:

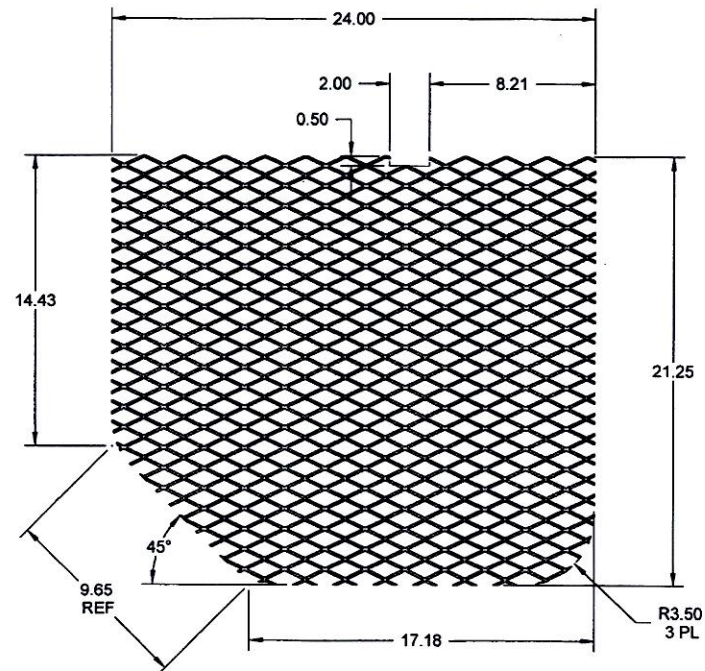
- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D4046-3: 1.76 lbs
D4046-5: 1.79 lbs

D

C

B

A



D4046-5 MESH AFT END

RELEASED
2010-02-16
WAP

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4046	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		BASKET/LID MESH	NTS
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8 7 6 5 4 3 2 1

